[Program Name : NewProgram1]

[Section Name : Section1]

000000 (000000) — I: 0.00 IN-1 → 20.00 INTERLOCK <20.00> a06

000001 (000002) — I: 0.01 IN-2 → 20.01 RUN <20.01> a07

000002 (000004) — I: 0.02 IN-3 → 20.02 ZERO LS <20.02> a10 a29

000003 (000006) — 20.00 INTERLOCK; 20.01 RUN; 20.02 ZERO LS; 20.03 GLASS HOLDING; 20.05 AUX TIMER-3 → 20.03 GLASS HOLDING <20.03> a08 a14

000004 (000014) — 20.03 GLASS HOLDING → Q: 100.00 RELY1-C3-GLASS HOLDING CYLENDER <100.00> a16

000005 (000016) — Q: 100.00 RELY1-C3-GLASS HOLDING CYLENDER → TIM 000 #10 [OP1] TIMER-1 <T0000(bit)> a18 [OP2]

000006 (000018) — T000 TIMER-1 → 20.04 SIDE HOLD <20.04> a20

000007 (000020) — 20.04 SIDE HOLD → Q: 100.01 RELAY-2, SIDE GLASS HOLDING DOWN; TIM 001 #5 [OP1] TIMER-2 <T0001(bit)> a23 [OP2]

000008 (000023) — T001 TIMER-2 → Q: 100.02 RELAY-3,C4-TABLE MOTOR <100.02> a25

000009 (000025) — Q: 100.02 RELAY-3, C4-TABLE MOTOR → TIM 002 #40 [OP1] TIMER-3 <T0002(bit)> a27 [OP2]

000010 (000027) — T002 TIMER-3 → 20.05 AUX TIMER-3 <20.05> b11

000011 (000029) — 20.02 ZERO LS → Q: 100.03 LM INDICATION