

BIG AUTOCLAVE CONTROLLERS DEFAULT SETTINGS

Parameters Set By Mr. Adeeb Raza After Repairing
On Dated 21 April 2007

Controller 1 F & B XMA5300**Used As PID Temperature Controller****Setting Alarm 1 = 120C Valve Reopen****Setting Alarm 2 = 150C Over Temp****P = (0.3 to 0.5) set at 0.5****I = (150 to 200) set at 200****D = 00 set at 5****QF = MCB****QM = 3 ϕ On/Off****5 Nos.****Controller 2 F & B XMT5300****Used As Temperature & Time Controller****Setting Alarm 1 = 45C Valve Open for Air Inlet****Setting Alarm 2 = 135C for Balancing****Setting Time Alarm 3 = 00:45 Minute for Balancing****Setting Time Alarm 4 = 59:59 Minute for Cooling****KM = Contactor 3 ϕ** **KA = Relay****3 Nos****8 Nos.****Controller 3 F & B XMT5400P****Used As Pressure Controller****Setting Alarm 1 = 1.35 MPa - Balancing****Setting Alarm 2 = 0.02 MPa - Door Open Safety****Setting Alarm 3 = 1.00 MPa - Air Inlet Valve Close****Setting Alarm 4 = 1.45 Mpa - Over Pressure Safety****Electromagnetic Relay with Base****8 Nos.**