

AVL, AVM, CALIBRATION OF THE SMC PROPORTIONAL SOLENOID VALVE

To carry out the calibration of the new SMC proportional solenoid valves you have to:



Fig. 1

1. Keep pressed for at least 3 sec. the **UNLOCK** pushbutton (it blinks)
SET unlocks itself
2. Press the **F1** key
3. Set the min. pressure at 0 bar
4. Set the max. pressure at 9 bars
P1 is not used
P2 is not used
5. Press the **SET** pushbutton
6. Keep pressed for at least 3 sec. the **LOCK** pushbutton
SET locks itself



During mounting operations the cap is on G
and the exhaust on 3EXH

Various information:

The proportional solenoid valve works from 0.05 to 9 bars
The voltage 0.72 is displayed.

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