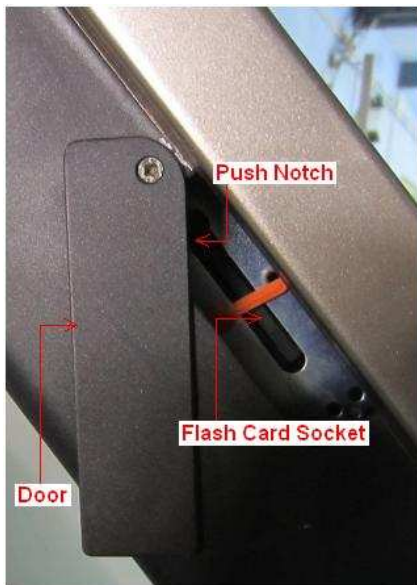


## HINDUSTAN GLASS WORKS LTD.

### Software Reloading in Flash Ram Card of Spacer Bending Machine

**Software Reloading:** - Spacer Bending Machine Flash Ram Card is fixed on the Left hand side of the [Touch Screen Panel in the Flash Ram Socket](#). Follow the steps as given here with.



**FLASH RAM CARD SOCKET**

**SEE FLASH RAM CARD OF 2GB**

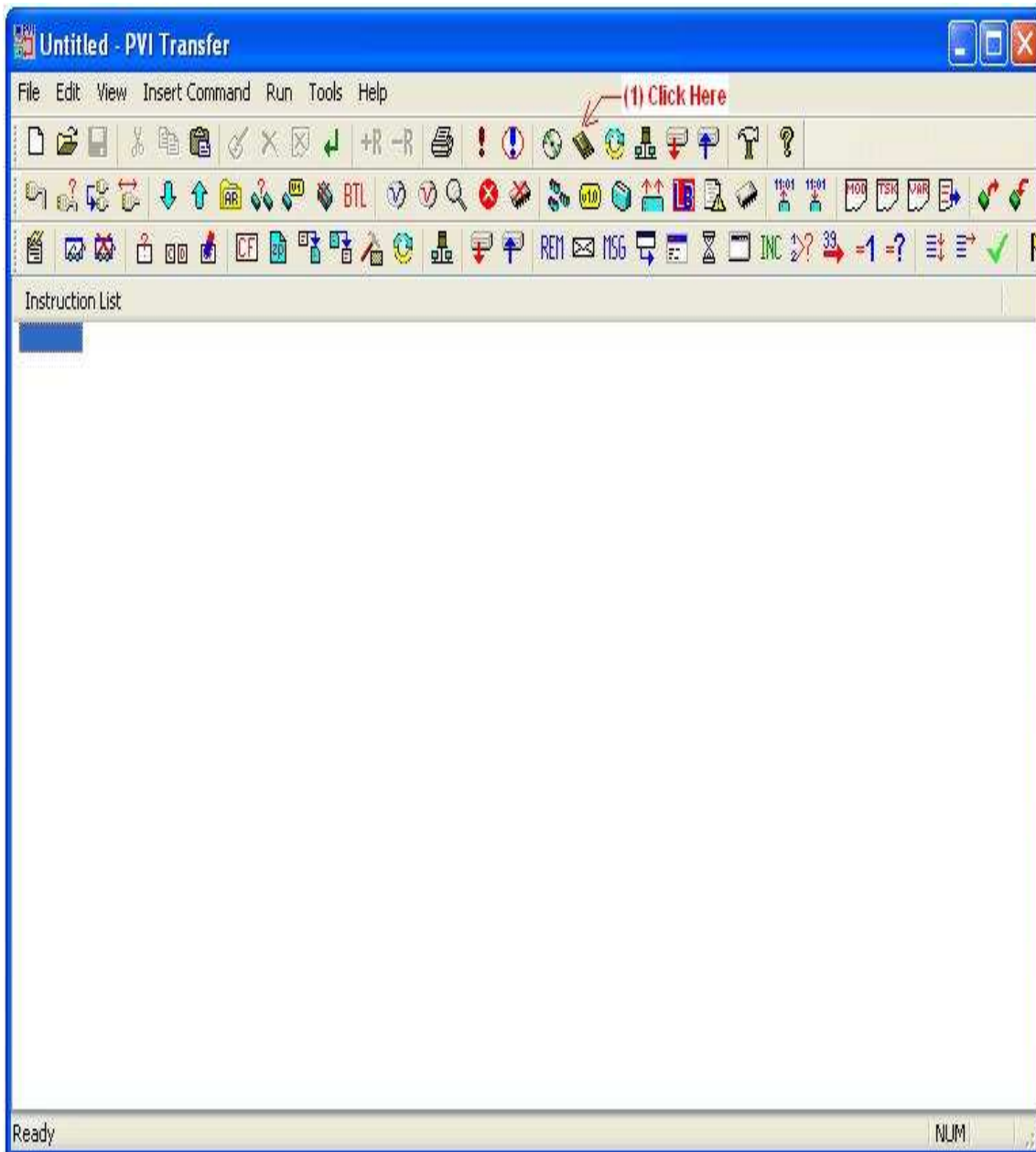
See (fig 1) PVI Transfer & (Fig 2) Generate Compact Flash

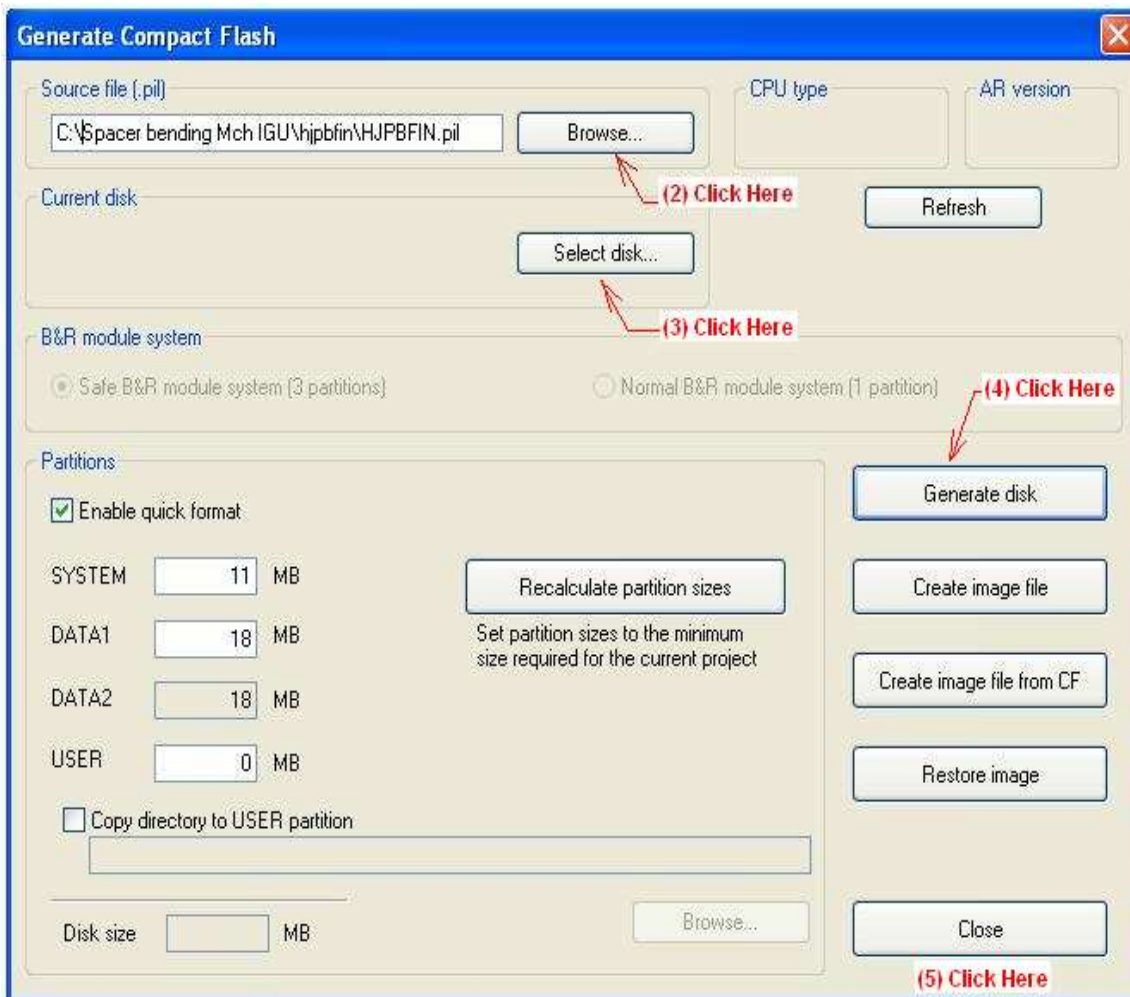
- To Remove 2 GB Flash Ram Card from Socket Push to the Notch
- Put 2 GB Flash Ram Card in the **USB Flash Card Reader**
- Connect USB Cable of USB Flash Card Reader to your Computer
- Click here to [Download Original Software](#) from Internet & unzip the file SBM-CNC.zip.
- You will get a folder **hjpbfm**
- You will get Spacer Bending Machine unzipped software in the folder named **hjpbfm**
- Double click on folder **hjpbfm** and see the file name **PVITransfer.exe**



- Double click on **icon** **PVITransfer** **PVITransfer.exe** to RUN the Transfer Program
- Click on **Generate Compact Flash** → Point No. (1) in the fig
- Click on Browse & Select File **HJPBFIN.pil** → Point No.(2) in the fig
- See Path **\hjpbfm\ HJPBFIN.pil**
- Click on **Select Disk** → Point No. (3) in the fig
- **Select Flash Card Drive**

- Click on **Generate disk** → **Point No. (4) in the fig**
- After Transfer Data Click on **Close** → **Point No. (5) in the fig**
- Now close the Flash Card Reader & remove USB Cable of Flash Card Reader from you
- Computer.
- Remove 2GB Flash Card from Flash Card Reader
- Remember that Spacer Bending Machine **power is OFF**
- Now put 2GB Flash Card on Spacer Bending Machine → Flash Ram Card Socket is fixed on the Left hand side of the Touch Screen Panel in the Flash Ram Socket.
- **Now Power ON** Spacer Bending Machine & watch the booting process





**Note:** - What is the work of **Generate Compact Flash Wizard** & sub Menus

→ To load **HJPBFIN.pil** file in your computer's memory to do the task

1. **HJPBFIN.pil** utility tool will do three jobs as given following
2. **Partitions** of Flash Memory Card in to four part named  
**(a) SYSTEM → 11MB (b) DATA1 → 18MB (c) DATA2 → 18MB (d) USER → 0MB**
3. **Format** all Partitions to use & store data in it
4. **Transfer** DATA from your computer to Flash Card 2GB in defined partitions as per requirement of Spacer Bending Machine to work properly.

**Now Spacer Bending Machine is ready to work.**



Spacer Bending Machine Touch Screen Panel

**By Mr. Adeeb Raza**

\*\*\*\*\* THE END \*\*\*\*\*