

SCR PANEL CONNECTION THROUGH HMI AND 4 ZONE HEATERS ON/OFF DETAILS

Scr-1	Scr-2	Scr-3	Scr-4	Scr-5	Scr-6	Scr-7	Scr-8	Scr-9	Scr-10	Scr-11	UP 1st Z O N E
¹ Y120	Y121	Y122	Y123	Y124	Y125	Y126	Y127	Y130	Y131	Y132	
Scr-1	Scr-2	Scr-3	Scr-4	Scr-5	Scr-6	Scr-7	Scr-8	Scr-9	Scr-10	Scr-11	Dwn
⁶ Y133	Y134	Y135	Y136	Y137	Y140	Y141	Y142	Y143	Y144	Y145	
Scr-12	Scr-13	scr-14	Scr-1	Scr-2	Scr-3	Scr-4	Scr-5	Scr-6	Scr-7	Scr-8	UP 2nd Z O N E
¹ Y146	Y147	Y150	² Y151	Y152	Y153	Y154	Y155	Y156	Y157	Y160	
Scr-12	Scr-13	scr-14	Scr-1	Scr-2	Scr-3	Scr-4	Scr-5	Scr-6	Scr-7	Scr-8	Dwn
⁶ Y161	Y162	Y163	⁵ Y164	Y165	Y166	Y167	Y170	Y171	Y172	Y173	
Scr-9	Scr-10	Scr-11	Scr-12	Scr-13	scr-14	Scr-15	Scr-1	Scr-2	Scr-3	Scr-4	UP 3rd Z O N E
² Y174	Y175	Y176	Y177	Y200	Y201	Y202	³ Y203	Y204	Y205	Y206	
Scr-9	Scr-10	Scr-11	Scr-12	Scr-13	scr-14	Scr-15	Scr-1	Scr-2	Scr-3	Scr-4	Dwn
² Y207	Y210	Y211	Y212	Y213	Y214	Y215	⁴ Y216	Y217	Y220	Y221	
Scr-5	Scr-6	Scr-7	Scr-8	Scr-9	Scr-10	Scr-11	Scr-12	Scr-13	scr-14	Scr-15	UP 4th Z O N E
³ Y222	Y223	Y224	Y225	Y226	Y227	Y230	Y231	Y232	Y233	Y234	
Scr-5	Scr-6	Scr-7	Scr-8	Scr-9	Scr-10	Scr-11	Scr-12	Scr-13	scr-14	Scr-15	Dwn
⁴ Y235	Y236	Y237	Y240	Y241	Y242	Y243	Y244	Y245	Y246	Y247	

Panel No.-1
 Panel No.-2
 Panel No.-3
 Zone Upper Body
 Panel No.-4
 Panel No.-5
 Panel No.-6
 Zone Lower Body

11 Number Heaters are used in one Zone Upper Body
 11 Number Heaters are used in one Zone Lower Body
 Total Zone are 4 Total Heaters are used 88 Numbers

(By Mr. Adeeb Raza on 10-04-2023)